

STOCKTON STREET
CAMBRIDGE ULTRA LIGHTS 100 REGULAR 6'S FTB
BRAND CODE-0373 (STD)

BASIC WEIGHT SPECIFICATION

EFFECTIVE DATE: 08/01/90
STANDARD PRODUCTION

PHYSICAL MEASUREMENTS

TOBACCO ROD LENGTH	:	68.0	MM
TIPPING LENGTH	:	36.000	MM
CIGARETTE PAPER WIDTH	:	27.25	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	3,328.1463	CUBIC MM
CALCULATED DENSITY	:	24.2641	CONS/CC

MOISTURE

PACK O. V.	:	13.25	% W/W
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TARGET WEIGHTS

FILLER WEIGHT	:	.8075447	GRAMS
CALCULATED WEIGHT	:	1.7803	LBS. / 1000
PAPER AND PASTE	:	.0476703	GRAMS
ROD WEIGHT	:	.8552150	GRAMS
TIPPING AND ADHESIVE	:	.0471462	GRAMS
TOTAL LESS PLUG	:	.9023612	GRAMS

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REASON FOR CHANGE : INITIAL ISSUE - NEW BRAND START UP FOR STOCKTON
STREET FACILITY.

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 7/24/90

PRINTING DATE : 7/24/90
PRINTING TIME : 9:03:15

APPROVED BY: *JEBickert*

ORIGINAL SPECIFICATION